

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

INVENTOR: MATTHEW B. DUBIN, BRENT D. LARSON and
SCOTT R. MANGUM

TITLE: AIRCRAFT POSITION LIGHT

SERIAL NO.:

FILED: June 21, 2001

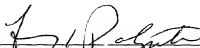
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Larry J. Palguta, Attorney
Reg. No. 29,575

6-21-01

Date

AIRCRAFT POSITION LIGHT

BACKGROUND OF THE INVENTION

Field of the invention.

- 5 **[0001]** This invention relates to an aircraft position light. Specifically, the invention is directed to a position light that uses light sources and a prismatic optic array.

Description of the related art.

- 10 **[0002]** Aircraft operating at night utilize a variety of lights to attract the attention of other aircraft operating in the same airspace, in order to prevent collisions between aircraft. One such lighting system is the position lighting system.

- 15 **[0003]** A position lighting system comprises a red light installed on the port wing, a green light installed on the starboard wing, and one or more white lights installed at a rearward-facing position on the aircraft. Other aircraft operating in the vicinity of the lighted aircraft can discern the relative position of the lighted aircraft and its direction of travel by the color of the observed position lights and their movement, allowing the other aircraft to take evasive action as needed to avoid a collision.

- 20 **[0004]** Position lights have previously been installed on aircraft for this purpose, but they suffer from several disadvantages. Prior position lights use incandescent lamps, which have a limited life. This limited life is further reduced by the harsh aircraft operating environment. Because aviation safety regulations require functioning position lights when
25 operating at night, failure of the position lights can result in delayed flight departures in addition to the high maintenance costs associated with frequent lamp replacement. Some improvements in aircraft lamp life have been made by the use of at least one light emitting diode (LED), such as the aeroplane cabin lighting arrangement described in Fleischmann U.S.
30 Patent No. 6,203,180. However, position lights require additional considerations, as will be discussed below.

[0005] Another disadvantage with the use of incandescent lamps in the design of position lights is the difficulty encountered in designing small and efficient optical systems that provide sufficient illumination in both the horizontal and vertical planes relative to the position light, while properly limiting light distribution. Such light limiting, known as "angular cutoff," is necessary to prevent excess overlap between the position lights on the aircraft so that other aircraft operating in the same airspace can accurately discern the lighted aircraft's individual position lights, assisting in determination of its relative position.

[0006] It is known that prisms may be used to direct and diffuse light. For example, in Hutchisson U.S. Patent No. 5,325,271, a marker lamp having LEDs and a prismatic diffuser is disclosed. However, this system utilizes openings in the input facets of the prism to mount the LEDs into the prism. This configuration does not permit the arrangement of LEDs into a single plane, which would reduce complexity and cost. Further, this system is concerned with the diffusion of light and does not teach how to produce an asymmetric lighting pattern having a sharp cutoff, as is needed for aircraft position lights. In Maurer U.S. Patent No. 4,161,770, a prism is disclosed for a guide signal device. Light emitted from the source undergoes total internal reflection before emerging at one of the surfaces of the prism. The prism thus permits the guide light to be of low-profile construction, yet visible at a distance. However, the system disclosed by Maurer does not teach how to utilize both direct light emission and total internal reflection to produce the necessary sharp angular cutoff and the asymmetric lighting pattern needed for aircraft position lights.

[0007] To compensate for their drawbacks, prior position lights utilize multiple incandescent lamps to offset the short lamp life, and complex reflector arrangements to achieve the required light distribution. There is a need for a position light which provides the necessary light distribution and long operating life in the harsh aircraft environment.

SUMMARY OF THE INVENTION

[0008] This invention is directed to a position light that provides the necessary light distribution and operating life without resorting to a multitude of incandescent lamps and complex reflector arrangements.

5 The present invention is designed for use on an aircraft.

[0009] Specifically, the present invention includes one or more light sources, preferably solid state light sources such as light emitting diodes. The light sources emit the color desired for a particular position light, or for compatibility with an optional optical filter and/or diffuser. In an array configuration, the light sources can provide beneficial attributes such as inherent redundancy and scalability of position light size and brightness. A further advantage of an array configuration is that all of the light sources may optionally be located in one plane and oriented in a uniform direction, simplifying position light design and assembly.

15 [0010] It is not necessary for all of the light sources in an array to have identical characteristics. This allows combinations of light sources having differing wavelengths of light emission to be used. Further, by controlling the ratio or brightness of differing types of light sources, it is possible to tailor the spectral output of the light emitted by the position light. It is also possible to construct a position light capable of emitting several distinct colors. For example, a position light that contains both red and green light sources could be placed on either wingtip, with the proper color being selected by energizing the appropriate set of light sources.

25 [0011] The angular distribution of the emitted light can vary between differing types of light sources as well. Some light sources may emit a narrow beamspread of light, while other light sources may emit a broad beamspread of light. This characteristic may be used to advantage in tailoring the output of the position light. For example, some configurations of the position light may rely on the use of a light source having a specific angular distribution. Other configurations of the position

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light may utilize a combination of light sources having differing angular distributions of light to achieve a desired light output.

[0012] Light from the light sources is directed toward an input face of a primary prism. An optical filter may optionally be interposed between the light sources and the input face of the primary prism to tailor the chromaticity of the light emitted by the position light. The optical filter may be frequency selective, such as for night-vision infrared lighting. The optical filter may also tailor the color of the light sources to meet a desired chromaticity. The optical filter may further be electronically tunable by conventional means, if desired.

[0013] A diffuser may also be optionally interposed between the light sources and the input face of the primary prism, with or without the optical filter. The diffuser may optionally be placed between the light sources and the optical filter, or between the optical filter and the input face of the primary prism; alternatively, a plurality of diffusers may be located between the light sources and the optical filter, and also between the optical filter and the input face of the primary prism.

[0014] Light reflected from a transmissive-reflective ("transflective") face of the primary prism is directed by an output face of the primary prism in the direction of flight of the aircraft when the aircraft position light is mounted as a wingtip light. This arrangement utilizes total internal reflection to provide a sharp angular cutoff of the light where it is needed to meet regulatory requirements for aircraft lighting. It is otherwise difficult to obtain such a cutoff of light without sacrificing efficiency or compactness of the position light's optical system. When mounted as a rear position light, the light emitted from the output face of the primary prism is aimed in a direction opposite that of the aircraft's direction of flight. A portion of the distributed light within the primary prism is emitted from the transflective face of the primary prism. A secondary prism may optionally be placed in proximity to the transflective face of the primary prism to further focus and direct the light to achieve the

desired light intensities in the vertical and horizontal planes relative to the position light, while minimizing overlap with light emitted by other position lights on the aircraft. The secondary prism may include an input face, a transfective face, and an output face. The faces of the primary prism and the secondary prism may optionally include a multitude of facets to aid distribution of the light within the prisms. The facets may be flat or curved in shape. The resulting optical system is small, has a sharp light emission cutoff, and has high efficiency. This is accomplished by using total internal reflection and by using both the reflected and transmitted light.

[0015] The entire system of light sources and directing optics is assembled into a housing that affords protection from the elements. The housing may include a clear window or lens to allow emission of the light. The window or lens may optionally be colored to further tailor the chromaticity of the emitted light.

[0016] An advantage of the primary and secondary prisms is that their optical characteristics are independent of variations in the light sources. As a result, the shape of the position light's light-distribution pattern will not change if one or more of the light sources in an array should fail or dim. This characteristic can be used to further advantage by operating the light sources at less than their maximum rated power level, extending the operating life of the light.

[0017] Another advantage of the prisms is their scalability. The position light may be made brighter or dimmer by increasing or decreasing the number of light sources. However, the shape of the position light's lighting pattern will not change with changes in the number of light sources, allowing the geometries and arrangements of the optical elements to be fixed for a desired lighting pattern. The scalable nature of the prisms also allows the thickness of the prisms to be altered as needed to match the desired array pattern and/or number of light sources, without a need to alter the geometries or arrangements of the optical

elements. This scalability feature thus allows the optical design of the position light to be optimized and then fixed, while at the same time easily permitting mechanical changes to the position light in order to accommodate variations between models of aircraft.

- 5 **[0018]** Solid state light sources offer capabilities not available with prior position lights. For example, the intensity of the lights can be varied without the time lag associated with prior incandescent lamps. The light intensity output of the solid state light sources responds nearly instantaneously to changes in drive current, allowing amplitude
- 10 modulation of the position light's intensity for the purpose of transmitting data. If the modulation rate is high enough, information can be transmitted via the position lights without visual perception of the light intensity changes incident to modulation.

- [0019]** Accordingly, it is an object of this invention to provide a
- 15 position light for use on an aircraft that provides long operating life, the necessary light intensities, and minimal light overlap interference with other position lights on the aircraft, without the need for complex optical assemblies. The invention overcomes the drawbacks of prior position lights through the use of light sources, one or more total internal
- 20 reflection prisms, and a prismatic light-directing array. It is a further object of this invention to provide a low cost, modular optical system wherein a single optical assembly accommodates multiple configurations of light sources without the need for coatings or mirrored surfaces.

- [0020]** The present invention comprises a position light for use on
- 25 an aircraft, comprising: a housing structure; one or more light sources arranged inside said housing structure; a prism having an input face, an output face, and a transfective face to receive, distribute, and direct light emitted by said light sources; and a lens through which emitted light passes.

[0021] These and other features will become better understood with reference to the following description, appended claims, and accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

5 [0022] Figure 1 is a top view of the position lights installed on a typical aircraft,

Figure 2 is a general view of the position light,

Figure 3 is a schematic diagram of the position light optics,

Figures 4, 5, and 6 are electrical schematics of the position light,

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Figure 7 is a block diagram of a means for modulating the position light.

DETAILED DESCRIPTION OF THE INVENTION

[0023] The position lights are installed on an aircraft as generally
15 shown in Figure 1. A red position light 102 is installed on the forward portion of the port wing tip. A green light 104 is installed on the forward portion of the starboard wing tip, and a white rear position light 106 is installed on the tail of the aircraft in a position such that its radiant output is directed toward the rear of the aircraft. As an alternative to rear
20 position light 106, rearward facing lights 108 and 110 may be installed on the starboard and port wings respectively.

[0024] As illustrated by Figure 2, a position light 200 may be arranged in a housing structure 202 with mounting means 204. The shape of the housing structure 202 and mounting means 204 are not
25 critical and may be varied as needed for proper fit on a given aircraft. In the preferred embodiment, housing structure 202 and mounting means 204 are compatible with the shape of prior position lights to facilitate easy replacement of the prior position lights with the position light 200. A lens 206 is installed onto the housing structure 202 for protection from
30 the elements. Power to position light 200 is supplied from the aircraft's electrical system by electrical wiring 208.

[0025] As shown generally by Figure 3, the position light 200 can include one or more light sources 302 optionally placed into an alignment guide 304. The alignment guide 304 directs the light sources 302 toward a primary prism 308. Alignment guide 304 may also function as a heat sink to remove heat generated by the light sources 302. The light sources 302 may be arranged in a square, rectangular, hexagonal, or other preferred array pattern. Light sources 302 may be directed at a uniform angle with respect to alignment guide 304. Alternatively, the light sources 302 may be directed at varying angles in order to set up a complex light pattern within primary prism 308 for improved distribution of light within primary prism 308.

[0026] An optical filter 328 may optionally be interposed between light sources 302 and input face 318 of primary prism 308. Optical filter 328 may be frequency selective, such as for night-vision infrared lighting. Optical filter 328 may also tailor the color of light sources 302 to meet a desired chromaticity for position light 200. Optical filter 328 may further be electronically shutter-controlled, if desired. A diffuser 330 may also be optionally interposed between light sources 302 and input face 318 of primary prism 308, with or without optical filter 328. Diffuser 330 may optionally be placed between light sources 302 and optical filter 328, or between optical filter 328 and input face 318 of primary prism 308; alternatively, a plurality of diffusers 330 may be located between light sources 302 and optical filter 328, and also between optical filter 328 and the input face 318 of primary prism 308.

[0027] The preferred embodiment of primary prism 308 is shaped generally as a right triangle with coplanar top and bottom surfaces 310 and 312 respectively, an input face 318, an output face 316, and a transmissive face 320. Primary prism 308 is oriented such that the output face 316 is directed toward the aircraft's direction of flight when installed on the aircraft as a wingtip position light. When installed as a rear position light, primary prism 308 is arranged such that its sharp

angular cutoff matches the desired distribution for rear position lighting. The top surface 310 and bottom surface 312 of primary prism 308 are oriented generally parallel to the plane formed by the aircraft's wings. Top surface 310 may be tilted with respect to bottom surface 312 in order to tailor the vertical distribution of light emitted by position light 200. Top surface 310 and bottom surface 312 may also be textured to further tailor the vertical distribution of the light emitted by position light 200. Input face 318 is oriented generally perpendicular to the aircraft's direction of flight and receives light from the light sources 302. Light emitted from light sources 302 form a continuum of incident angles of light on transmissive face 320 such that some light exceeds the critical angle of total internal reflection for primary prism 308, some light is at the critical angle of primary prism 308, and some light does not exceed the critical angle of primary prism 308.

[0028] The geometry of primary prism 308 is selected such that some of the light incident on transmissive face 320 exceeds the critical angle of total internal reflection for primary prism 308. It should be noted that the geometry of primary prism 308 may be shaped as needed to achieve the desired light distribution and is not restricted to the geometry of a triangle. Further, the faces of the prism may be curved, if desired. The light that exceeds the critical angle of total internal reflection for primary prism 308 will be directed towards output face 316. Some of the light will not exceed the critical angle and will reflect according to Fresnel's equations for reflection. The remaining light will be transmitted and refracted through transmissive face 320. Because total internal reflection is angle independent beyond the critical angle, and Fresnel reflections drop off rapidly as the incidence angle is decreased from the critical angle, the intensity of the light emitted through output face 316 will have a sharp angular cutoff. The light emitted by transmissive face 320 provides the desired intensity distribution of position light 200 in areas not covered by the reflected light transmitted by output face 316.

[0029] Light emitted by the light sources 302 is directed to the input face 318 of primary prism 308. The input face 318 may include a multitude of facets 322 to build up a complex light intensity pattern to further distribute the light within the primary prism 308. The facets 322 may be either flat or curved in shape. Further, the facets 322 may be located on any or all faces of primary prism 308. For optimum performance, light sources 302 may be positioned such that the rows of light sources 302 are not aligned with facets 322. The majority of the light directed into primary prism 308 preferably exits the output face 316. This is due to the fact that some of the distributed light that strikes transmissive face 320 will have an angle of incidence greater than the critical angle and will undergo total internal reflection, causing the light to exit through output face 316. While some of the light within primary prism 308 will undergo Fresnel reflections, the amount of reflected light will fall off rapidly with angles relative to transmissive face 320, contributing to the angular cutoff of light necessary to minimize overlap between position lights on the aircraft. The angular cutoff is defined by the geometry of primary prism 308 and light sources 302.

[0030] A portion of the distributed light within primary prism 308 exits through the transmissive face 320. This light is directed aft of the light emitted by output face 316; its distribution may be further shaped by secondary optics such as a lens array, but preferably by a prism such as secondary prism 324. Secondary prism 324 may include a top surface 306, a bottom surface 314, an input face 332, an output face 334, and a transmissive face 336 in the same manner as previously described for primary prism 308. The size, shape, and position of secondary prism 324 relative to primary prism 308 is dependent upon the amount of light that is to be redirected as it exits the transmissive face 320 of primary prism 308. Light emitted from transmissive face 320 of primary prism 308 enters input face 332 of secondary prism 324. Light emitted from transmissive face 320 of primary prism 308 may also enter output face

334 of secondary prism 324. Light exits secondary prism 324 from output face 334 and transfective face 336 in the same manner as previously described for primary prism 308, providing the necessary light distribution. The light distribution effected by secondary prism 324 may be further tailored by optionally adding facets 326 to secondary prism 324. The facets 326 may be either flat or curved in shape. Further, the facets 326 may be located on any or all faces of secondary prism 324.

[0031] As shown by Figure 4, electrical power from the aircraft is supplied to a control circuit 400 by electrical wiring 208. Control circuit 400 may be located inside housing structure 202, or may be located remotely. A high-voltage protection filter 402 isolates electrical noise between the aircraft and control circuit 400. A power supply 404, such as a voltage regulator, conditions the electrical power from the aircraft to a voltage level suitable for the components in control circuit 400. A driver 406, such as a current limiter, controls the amount of current supplied to the light sources 302. The light sources 302 may be operated at less than their rated power if desired, to increase the life of light sources 302. The light sources 302 may be electrically connected in series.

[0032] To improve reliability, rows of light sources 302 may be separately wired as shown in Figures 5 and 6 to prevent all of the light sources 302 from turning off if one light source 302 were to fail. Electrical power from the aircraft is supplied to control circuit 400 by electrical wiring 208. The high-voltage protection filter 402 isolates electrical noise between the aircraft and control circuit 400. The power supply 404, such as a voltage regulator, conditions the electrical power from the aircraft to a voltage level suitable for the components in control circuit 400. The driver 406, such as a current limiter, controls the amount of current supplied to the light sources 302. The light sources 302 may be operated at less than their rated power if desired, to increase

the life of light sources 302. The light sources 302 are electrically connected in a series-parallel network.

[0033] Figure 7 illustrates a preferred means for superimposing data on the light emitted by position light 200. Electrical power from the aircraft is supplied to a control circuit 600 by electrical wiring 208. Control circuit 600 may be located inside housing structure 202, or may be located remotely. A high-voltage protection filter 604 isolates electrical noise between the aircraft and control circuit 600. A power supply 606, such as a voltage regulator, conditions the power from the aircraft to a voltage level suitable for the components in control circuit 600. A driver 608, such as a current limiter, controls the amount of current supplied to the light sources 302. Data to be transmitted by position light 200 is supplied to a modulator 610, such as an amplitude modulator, by an input wire 612. Modulator 610 varies the amount of drive current supplied to the light sources 302 by driver 608. The light intensity of the light sources 302 varies in time with the data supplied to modulator 610, effecting the transmission of data on the light emitted by position light 200.

[0034] In operation, a red aircraft position light 102 is mounted to the port wing of an aircraft, a green position light 104 is mounted to the starboard wing, and a white tail position light 106 is mounted in a position such that its radiant output is directed toward the rear of the aircraft. As an alternative to tail position light 106, rearward facing lights 108 and 110 may be installed on the starboard and port wings respectively. The position lights are illuminated. Other aircraft operating in the vicinity of the lighted aircraft are alerted to the lighted aircraft's presence by the lights 102, 104, and 106 (or 108 and 110) and, by noting the observed color of the lights 102, 104, and 106 (or 108 and 110) and their relative movement, other aircraft can take appropriate evasive action to avoid a collision.